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**SEAL FOR THE SURROUND OF AN OPENING IN MOTOR VEHICLE BODYWORK**

The subject of the present invention is a novel seal for the surround of an opening in motor vehicle bodywork, particularly for the surround of a door, trunk, tailgate, window, quarterlight, or the like.

Such seals for surrounds of openings in motor vehicles generally comprise:

- a section piece forming a clip with a U-shaped cross section, made of elastomer or of plastomer, usually comprising a rigid armature and intended to fit over and clip onto part of the surround of the opening in the motor vehicle bodywork;

- and at least one tubular section piece made of an elastically deformable material, generally a cellular material, abutting, for example, a lateral branch or the base of the U-shaped section piece and projecting toward the outside from the surround of the opening, with a view to being compressed between the opening leaf and this surround, when the opening leaf is in the closed position, so as to seal the vehicle.

The U-shaped section piece and the tubular section piece are customarily made of thermoplastic or elastomeric materials and are produced by coextrusion.

Aside from its sealing role, when compressed by the opening leaf when the latter is in the closed

Numerous forms of embodiment of such seals are known in the state of the art and all are generally aimed at providing excellent soundproofing, without detracting too greatly from the ability of the tubular section piece to deform.

Specifically, when motor vehicle doors are highly curved, they tend to deform as the vehicle runs along at high speed, under the effect of an external depression, and it is important to be able to oppose this deformation. With a seal which puts up greater resistance to the closing of the doors, these doors, having been closed, are preloaded, which allows them better to resist the external stresses when the vehicle is moving along at high speed.

Furthermore, with certain vehicle trunks, it is sometimes necessary that, when closing the opening leaf, the trunk seal should at least locally put up

sufficient resistance to this to act as an end-of-travel damper, thus avoiding vibration occurring later.

In order to meet these requirements, the applicant company, in the aforementioned patent application, proposed a seal for the surround of an opening in motor vehicle bodywork, this seal comprising a first section piece forming a clip of U-shaped cross section, made of elastomer or of plastomer, capable of sitting over and gripping a projecting part of the surround of the opening, and a second section piece of U-shaped cross section, made of an elastically deformable material, arranged to the side of the first section piece, with the ends of its branches abutting one of the flanges or the base of this first section piece, so as to form, with this flange, a tubular member, this second section piece comprising at least one orifice placing the inside of the section piece in communication with the outside and being intended to be compressed elastically via the opening leaf associated with the opening in the bodywork, when this opening leaf is in the closed position, so as to seal at the surround, this seal being characterized in that, housed inside the second section piece and along at least part of its length, is a third section piece with a U-shaped cross section, which is smaller in size than the second section piece and the ends of the branches of which also abut the same flange or the base of the first section piece, this third section piece also being made of an

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elastically deformable material and intended to put up local resistance to the compressive force exerted by the opening leaf, while at the same time improving the sealing and soundproofing at the surround of the opening.

Like the second section piece, the third section piece of this seal may be pierced with at least one orifice placing the inside of the section piece in communication with its outside. It may also have no such orifice, for certain applications of the seal.

The third section piece of this seal of the prior art therefore has a three-fold function:

- to put up greater resistance to the closing of the opening leaf;

- to act as an end-of-travel damper for this opening leaf when the latter reaches its closed position;

- to oppose the passage of soundwaves and thus better soundproof the cabin of the vehicle, when compressed by the opening leaf.

The present invention is concerned with a seal for the surround of an opening of the same overall type as the one which has just been described, that is to say comprising a third section piece made of an elastically deformable material housed inside the second section piece but which, unlike the seal of the prior art, contains not air at ambient pressure, but is connected to a source of fluid under pressure.

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Specifically, by continuing their studies into this kind of seal, the applicant company made an attempt at meeting the following requirements:

- not to impede the normal closing of the opening leaf;

- to ensure good sealing at standstill and when the vehicle is at low speed, that is to say at a speed at which there are barely any problems of soundproofing, because of the low level of external noise;

- but above all to provide excellent sealing at high speed, when the doors tend to move outward under the effect of a depression, while at the same time improving the soundproofing, so as to respond to the far higher level of external noise.

To this end, the invention proposes to use a third section piece, within the meaning of this term given above, which, by itself or with other parts of the seal, forms a sealed closed volume connected to a source of fluid under pressure, generally a liquid, but which may also be a gas, for example air, this third section piece being made of a very flexible and very soft material which allows it to expand under a slight raised pressure to come into contact with the second section piece in which it is housed so as to:

- create an additional barrier to the passage of soundwaves;

- maintain satisfactory contact between the seal

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and the surround of the door and the door itself, even when the latter tends to move away from the surround, when the vehicle is moving along at high speed, with an additional separation which may be as much as about 3 mm, at the upper part of the door;

- and even to oppose this deformation by pushing the lower part of the door outward.

To this end, the subject of the invention is a seal for the surround of an opening in motor vehicle bodywork, this seal comprising a first section piece forming a clip of U-shaped cross section, made of elastomer or of plastomer, capable of sitting over and gripping a projecting part of the surround, and a second section piece made of an elastically deformable flexible material, this second section piece abutting the outside of the base or of one of the branches of the first section piece and forming, by itself or with the part of the first section piece that it abuts, a tubular member, at least one orifice placing the inside and the outside of this second section piece in communication, and this second section piece being intended to be compressed by the opening leaf associated with the opening in the bodywork, when this opening leaf is in the closed position, so as to seal at the surround, this seal being characterized in that, housed inside the second section piece is a third section piece made of an elastically deformable flexible material which may or may not abut the first

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section piece or the second section piece and which forms, by itself or with the part of the first and/or second section piece that it abuts, a sealed tubular member connected to a source of fluid under pressure and capable, under the urging of this fluid, of coming into contact with the interior face of the second section piece, or even of pushing it back, in order to improve the sealing and soundproofing properties of the seal when the vehicle is moving at high speed.

As mentioned hereinabove, the third section piece is advantageously made of a very flexible material with a very low hardness, for example about 30 to 35 Shore A. The use of a material as soft as this is allowed because this third section piece is housed inside the second section piece and is thus protected from external contact.

This third section piece may be independent of the second section piece and may consist of an insert fitted into the latter, after both have been manufactured independently.

As a preference, however, the third section piece will abut the second section piece and be manufactured by coextrusion with the latter, and with the first section piece that forms the clip.

The pressure of the fluid supplied to the third section piece will advantageously be adjustable according to the speed of the vehicle, so as to increase and decrease with the latter, and it may be

Because of its great flexibility, it can expand



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under a small raised pressure to come into contact with the second section piece in which it is housed, thus creating an additional barrier to the passage of the soundwaves and a reduction in vibration, both of which considerably improve the acoustics in the vehicle cabin.

When the vehicle is running along at high speed, when the opening leaf, for example a door, tends to move away from the surround of the associated opening, the third section piece continues to expand under an increased pressure of the fluid under pressure and thus urge the second section piece in such a way that it continues to close up the space that tends to be created between the opening leaf and the surround and keep it in contact with them, also opposing this deformation over part of its length.

Other features and advantages of the invention will become apparent in the detailed description which will follow for various implementations thereof, in its application to a motor vehicle door seal.

In this description, reference will be made to the appended schematic drawings in which:

Figure 1 is a cross section of a first embodiment of the seal, in which the third section piece, housed inside the second section piece, abuts a lateral branch of the first section piece forming a clip;

Figure 2 is a schematic view in side elevation of the door surround associated with the seal of Figure 1,

Figure 3 is a cross section of an alternative form of the seal of Figure 1, in which the third section piece is made of the same material as the second section piece and is one with it;

Figure 5 illustrates another embodiment of the seal according to the invention and a preferred positioning thereof between a door and the bodywork of the vehicle.

The door seal depicted in these figures comprises a section piece 1 forming a clip, with a U-shaped cross section, and made of elastomer or of plastomer, equipped with a metal armature 2, also of U-shaped cross section, which is intended to sit over a projecting edge of a motor vehicle door surround. A cosmetic lip 3 protrudes laterally from the base of the U, while lips 4 made of a flexible material such as an elastomer project into the U from the branches thereof so as to firmly grip the protruding edge of the door surround.

A second section piece 5 with a U-shaped cross

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section, for example made of cellular rubber, laterally via the ends of its branches abuts a flange of the section piece 1 and projects toward the outside of the vehicle on the opposite side to the lip 3, forming a tubular member with the flange of the section piece 1 which it abuts. This section piece 5 is intended to be compressed and deformed between the door surround and this door, when the latter is in the closed position, so as to seal the cabin of the vehicle and soundproof it, and may be pierced with orifices 6, arranged at regular or irregular intervals along the section piece, to allow the free passage of air to the outside of the section piece or to the inside thereof.

Housed inside the section piece 5 is a third section piece 7 with a U-shaped cross section, of a smaller size, which laterally via the end of the branches of the U abuts a protruding part of the same flange of the section piece 1 as the section piece 5. With the flange of the section piece 1 which it abuts it forms a sealed tubular member of a cross section appreciably smaller than that of the section piece 5.

According to the invention, this section piece 7 is connected by a T connector 8 (see Figure 2) to a source of a fluid which can be placed under variable pressure, controlled according to the speed of the vehicle, for example using a pump. Under the urging of this pressurized fluid, for example air or water containing glycol, the section piece 7, depicted at

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rest in the drawing, that is to say under little or no pressure, can expand to come into contact with a part of the interior face of the section piece 5 so as to improve the soundproofing qualities of the seal and keep the section piece 5 inserted between the door surround and the door, in contact with these, even when the vehicle is running at high speed.

In order to be able to expand easily, the section piece 7 will preferably be made of a soft material, with a hardness of between 30 and 35 Shore A. It may, for example, be made of cellular or compact EPDM or preferably of TPE.

The embodiment of Figure 3, in which the members already described are denoted by the same reference numerals as in Figure 1, differs from the previous embodiment only in that the third section piece 10 is one with the second section piece 5 but, as before, with this section piece 5 and the section piece 1 abutting it, forms a sealed tubular member which is connected to the source of pressurized fluid.

In both the embodiments which have just been described, the first, second and third section pieces may be produced by a single coextrusion operation.

In Figure 4, the members which have already been described with reference to the preceding figures, are once again denoted by the same reference numerals. In the embodiment depicted in this figure, the third section piece 11, connected to the source of

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pressurized fluid and housed in the second section piece 5, no longer abuts the latter but is manufactured independently thereof, and introduced into it in the form of an insert. It nonetheless works in the same way as the embodiments described previously and has the same advantages.

Figure 5, in which the members already described are once again denoted by the same reference numerals, depicts another embodiment of the seal according to the invention, with the section piece 1 forming the clip in the position of use on the rabbet 13 that constitutes the protruding edge of the door surround.

In this embodiment, the second and third section pieces 5 and 7 are arranged in such a way as to be compressed by the door 14 of the vehicle between the panel 15 of the vehicle bodywork, and another tubular section piece 16, separated from the section piece 5 by a partition 17, abuts a branch of the section piece 1 and is inserted between it and the section piece 5.

In all the embodiments, the second and/or third section piece(s) may be coated locally, on their external and/or internal surface, with a film of a material different than that of which said section pieces are made, or of the same material, but with different physical properties, so as to form barriers to the passage of soundwaves. These films preferably extend only over part of the length and cross section of the section pieces, so as to disturb their ability

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to deform only locally and to a minimal extent.

In all its embodiments, the great simplicity of the seal according to the invention will be noted, which seal may be manufactured easily using methods which are well known to those skilled in the art.